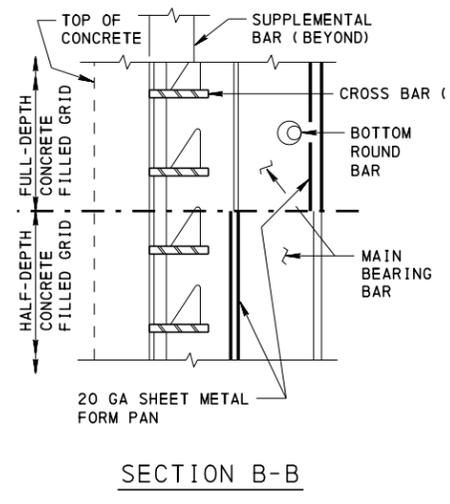
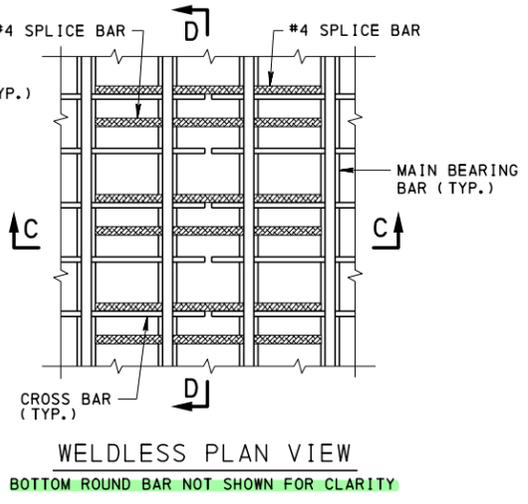


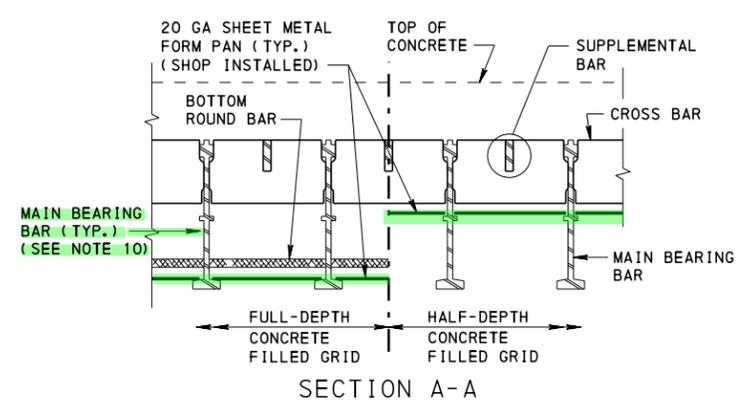
PLAN VIEW



SECTION B-B

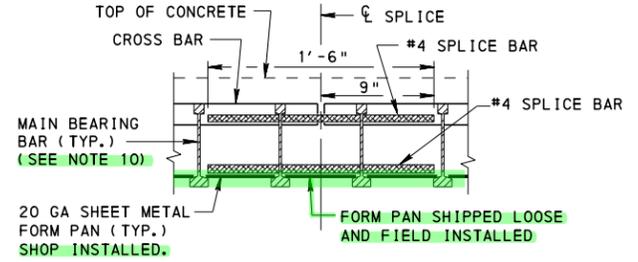


WELDLESS PLAN VIEW  
BOTTOM ROUND BAR NOT SHOWN FOR CLARITY

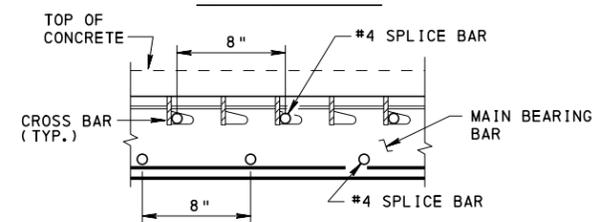


SECTION A-A

TYPICAL GRID DECK DETAILS

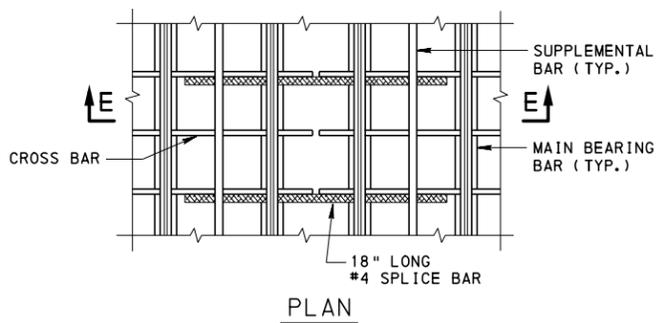


SECTION C-C

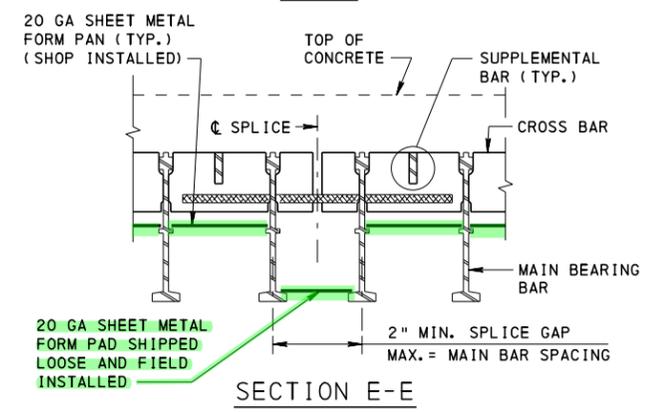


SECTION D-D

FULL DEPTH CONCRETE GRID  
TRANSVERSE SPLICE BETWEEN PANELS



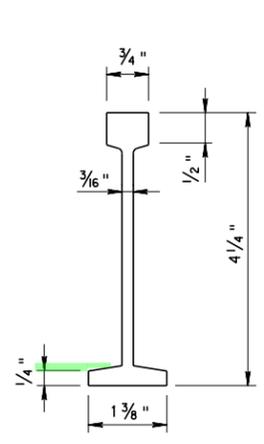
PLAN



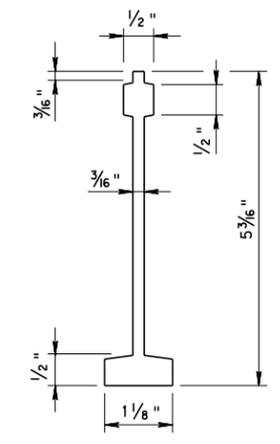
SECTION E-E

HALF DEPTH CONCRETE GRID

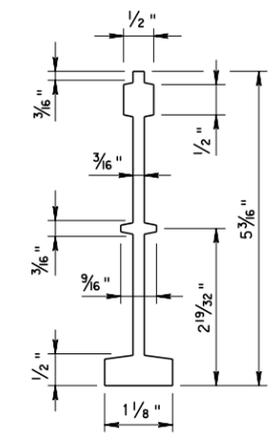
TRANSVERSE SPLICE BETWEEN PANELS



4 1/4" BAR WITHOUT MIDDLE RIB



5 3/16" BAR WITHOUT MIDDLE RIB



5 3/16" BAR WITH MIDDLE RIB

MAIN BEARING BAR  
SUBJECT TO MILL TOLERANCE

GENERAL NOTES:

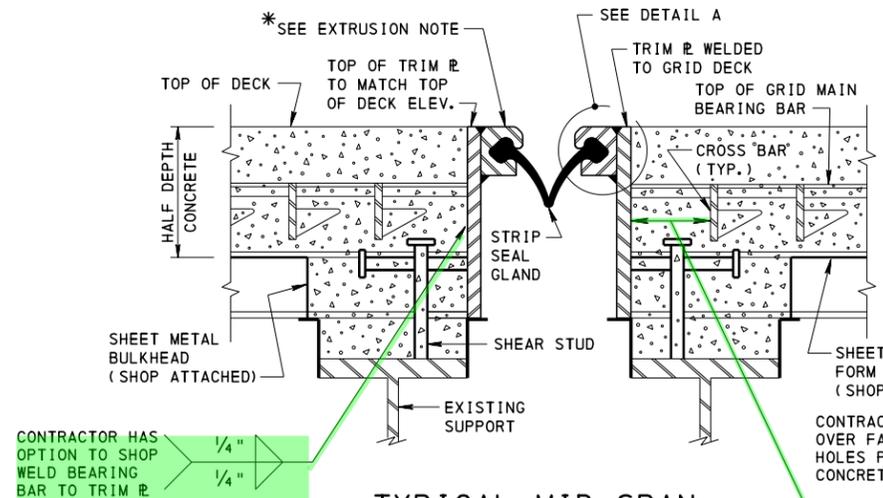
- ALL REINFORCEMENT BARS TO MEET THE REQUIREMENTS OF PUB. 408 SECTION 709.1.
- DESIGN SPECIFICATION:
  - AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND COMMENTARY
  - PENNDOT DESIGN MANUAL PART 4
- FABRICATION ACCORDING TO AASHTO/AWS D1.5 (DATE AS NOTED IN PUB. 408 SECTION 1105), BRIDGE GRID FLOORING MANUFACTURERS ASSOCIATION AND APPROVED SHOP DRAWINGS.
- MATERIAL STRENGTH:
  - STEEL BARS AND SHAPES:
    - PUB. 408 SECTION 1105.2
  - CONCRETE:
    - PUB. 408 SECTION 704.1 (b), CLASS AAAP
- PROVIDE 1 1/2" CONCRETE COVER ON REINFORCEMENT BARS UNLESS OTHERWISE NOTED.
- PROVIDE 1 1/2" COVER OVER GRID. THE TOP 1/2" OF OVERFILL/OVERLAY IS CONSIDERED SACRIFICIAL WEARING SURFACE.
- ALL SHEET METAL AND FORM PANS TO MEET PUB. 408, SECTION 1001.2 GALVANIZING REQUIREMENTS. PROVIDE FORM PANS ACCORDING TO PUB. 408, SECTION 1001.2(h)2.
- PROVIDE AN ERECTION DETAIL COMPLETE WITH PIECE MARKS WITH THE SHOP DRAWING SUBMISSION.
- PROVIDE A 3/4" DIAMETER LEVELING BOLT THAT IS EITHER:
  - ASTM A307 GRADE A HEADED BOLT OR EQUIVALENT.
  - OR
  - A WELDED ASSEMBLY CONSISTING OF THREADED ROD AND HEX NUT.
    - THREADED ROD: ASTM A307, ASTM F1554 GRADE 36, OR EQUIVALENT
    - HEX NUT: ASTM A194 OR ASTM A563.
- FURNISH LEVELING BOLTS UNCOATED UNLESS REQUIRED TO BE GALVANIZED
- SEE SHEET 4 FOR DETAILS
- USE THE 5 3/16" MAIN BEARING BAR WITH OR WITHOUT THE MIDDLE RIB FOR FULL DEPTH CONCRETE DECKS.
- HOT DIP GALVANIZE PANELS PER PUB. 408, SECTION 1105.02(S).

CHANGE 2

COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF TRANSPORTATION  
BUREAU OF PROJECT DELIVERY

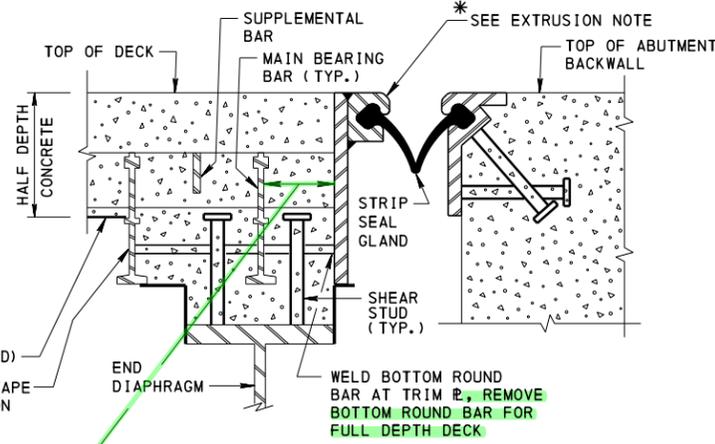
STANDARD  
STEEL GRID REINFORCED  
CONCRETE BRIDGE DECK DETAILS  
FOR BEAM BRIDGES  
CAST-IN-PLACE OR PRECAST DECKS

RECOMMENDED JAN. 31, 2019 <i>T. Ross P. Maciora</i> CHIEF BRIDGE ENGINEER	RECOMMENDED JAN. 31, 2019 <i>Alvin J. ...</i> ACTING DIR. BUR. OF PROJECT DELIVERY	SHEET 1 OF 5 BC-726M
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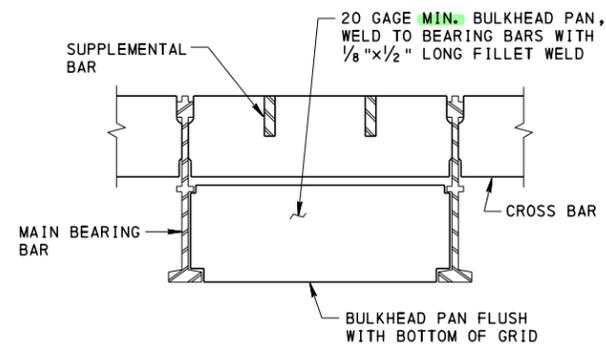
**TYPICAL MID-SPAN EXPANSION JOINT DETAIL**

WITH MAIN BEARING BARS PARALLEL TO STRUCTURE, HALF DEPTH CONCRETE GRID IS SHOWN. FULL DEPTH CONCRETE GRID SIMILAR WITH FORM PANS LOCATED AT BOTTOM FLANGE OF MAIN BEARING BAR.



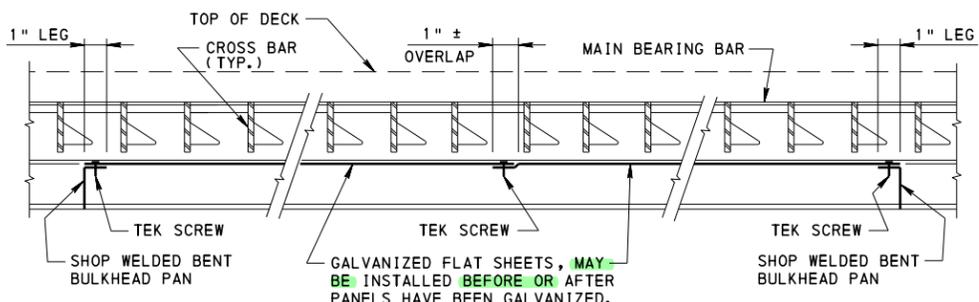
**TYPICAL END SPAN EXPANSION JOINT DETAIL**

WITH MAIN BEARING BARS PERPENDICULAR TO STRUCTURE, HALF DEPTH CONCRETE GRID IS SHOWN. FULL DEPTH CONCRETE GRID SIMILAR WITH FORM PANS LOCATED AT BOTTOM FLANGE OF MAIN BEARING BAR.



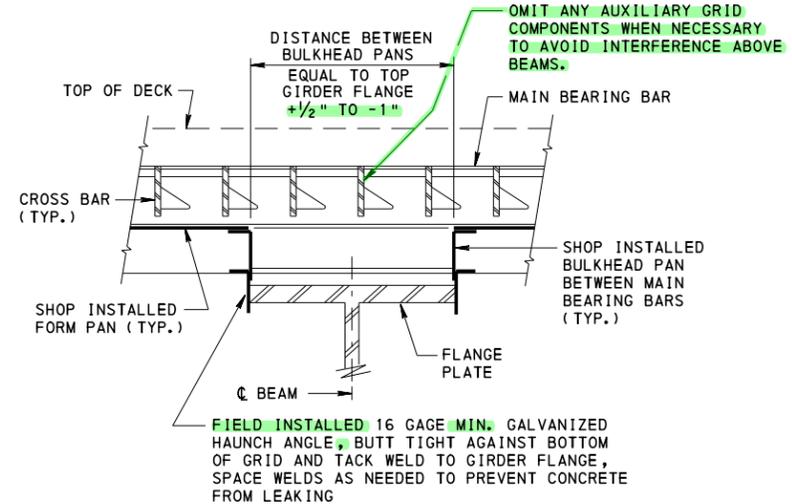
**BULKHEAD PAN FIT-UP DETAIL**  
HALF DEPTH ONLY

\* ONE PIECE EXTRUSION IN LIEU OF TWO PIECE MEMBER (EXTRUSION AND PLATE COMBINATION) IS PERMITTED. WELD IN ACCORDANCE WITH AASHTO/AWS D1.5M SPECIFICATIONS. (FULL PENETRATION WELD AND N.D.T. REQUIRED)



**SECTION VIEW**  
**HALF DEPTH CONCRETE GRID FORM PAN INSTALLATION DETAIL**

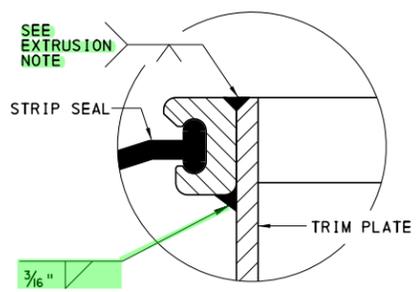
FULL DEPTH GRID SIMILAR BUT WITHOUT THE BULKHEADS



**SECTION VIEW**  
**TYPICAL HAUNCH FORM DETAIL**

**INSTALLATION NOTES:**

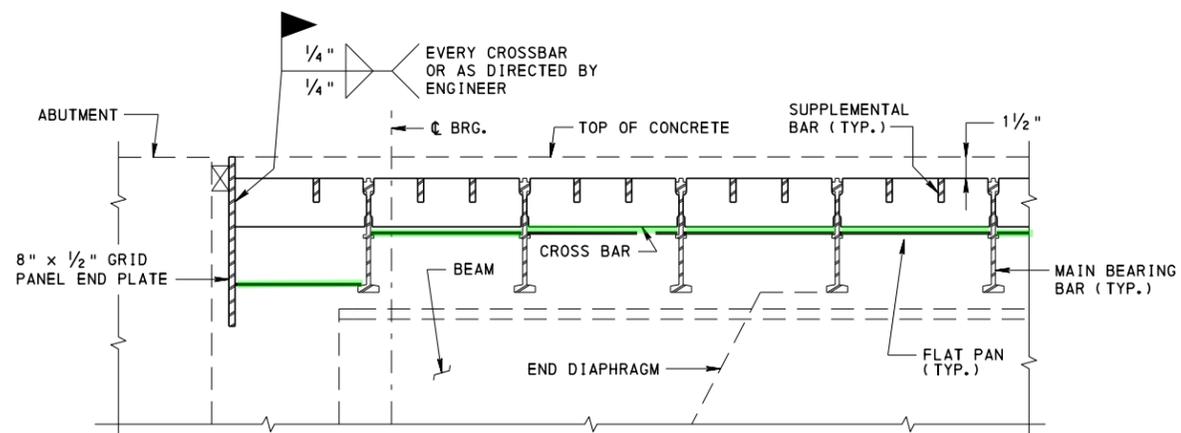
1. DURING PLACEMENT OF THE GRID PANELS THE CONTRACTOR MUST PLACE EACH PANEL IN ITS PROPER POSITION AND VERIFY ITS LOCATION FROM A COMMON FIXED POINT. DOING SO WILL MINIMIZE CUMULATIVE PLACEMENT ERRORS. CUMULATIVE ERRORS CAN RESULT IN A TOTAL DECK AREA LARGER OR SMALLER THAN THE ACTUAL AREA TO BE FILLED.
2. PANELS WITH THE SAME ERECTION MARK ARE INTERCHANGEABLE.
3. AS WITH OTHER DECKS THIS IS NOT A LEAK PROOF BRIDGE DECK SYSTEM AND MINOR CONCRETE AND GROUT SEEPAGE MAY OCCUR. FIELD CAULKING BY THE DECK ERECTOR MAY BE REQUIRED TO PREVENT EXCESSIVE CONCRETE AND GROUT LEAKAGE.
4. PANEL WIDTHS SHOWN ARE NOMINAL. ADJUST DIMENSION BETWEEN BEARING BARS AT FIELD JOINT TO ACCOUNT FOR TEMPERATURE AND ANY OTHER CONDITIONS AT THE TIME OF INSTALLATION.
5. FIELD INSTALL SHEAR STUDS AFTER PANELS ARE PLACED TO AVOID INTERFERENCE WITH GRID COMPONENTS.
6. HAVE AN EXPERIENCED REPRESENTATIVE OF MANUFACTURER PRESENT DURING INITIAL INSTALLATION OF GRID DECKING AND AT SUCH OTHER TIMES AS THE ENGINEER MAY REQUEST.



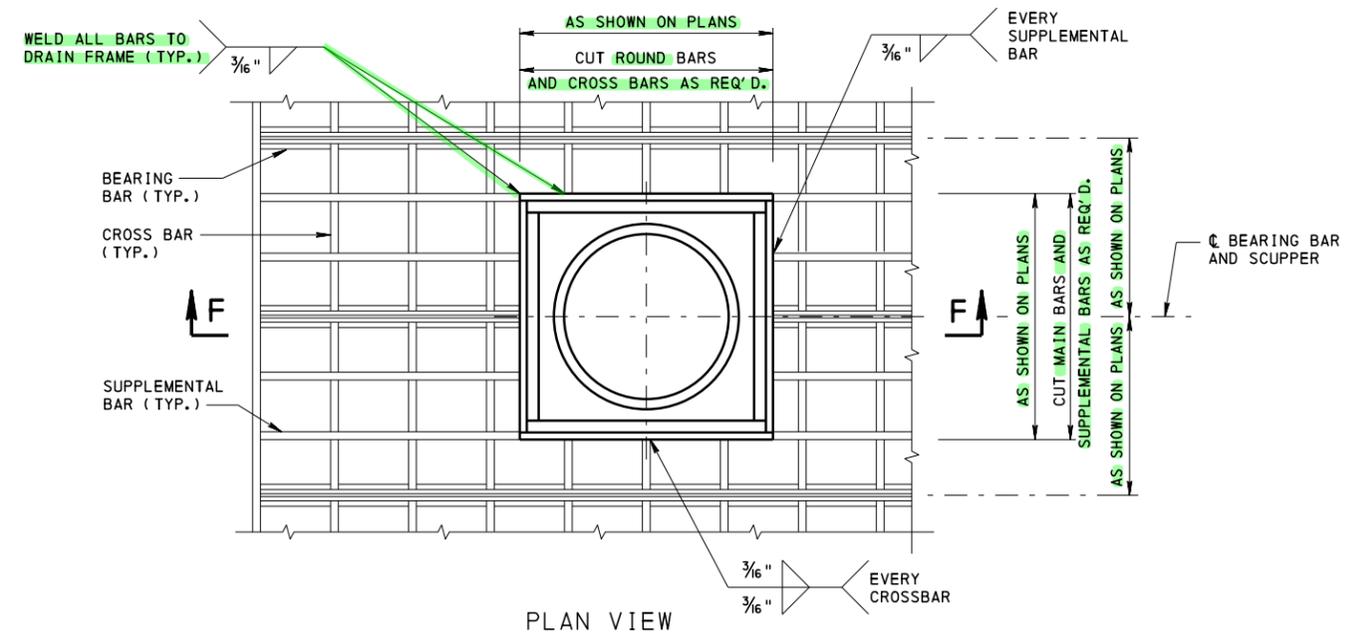
**DETAIL A**  
EXTRUSION NOTE: ONE PIECE EXTRUSION IN LIEU OF TWO PIECE MEMBER (EXTRUSION AND PLATE COMBINATION) IS PERMITTED. WELD IN ACCORDANCE WITH AASHTO/AWS D1.5M SPECIFICATIONS.

**COMMONWEALTH OF PENNSYLVANIA**  
**DEPARTMENT OF TRANSPORTATION**  
BUREAU OF PROJECT DELIVERY

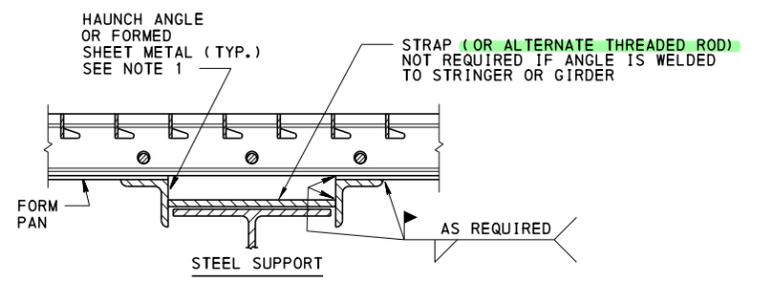
STANDARD  
STEEL GRID REINFORCED  
CONCRETE BRIDGE DECK DETAILS  
FOR BEAM BRIDGES  
CAST-IN-PLACE OR PRECAST DECKS



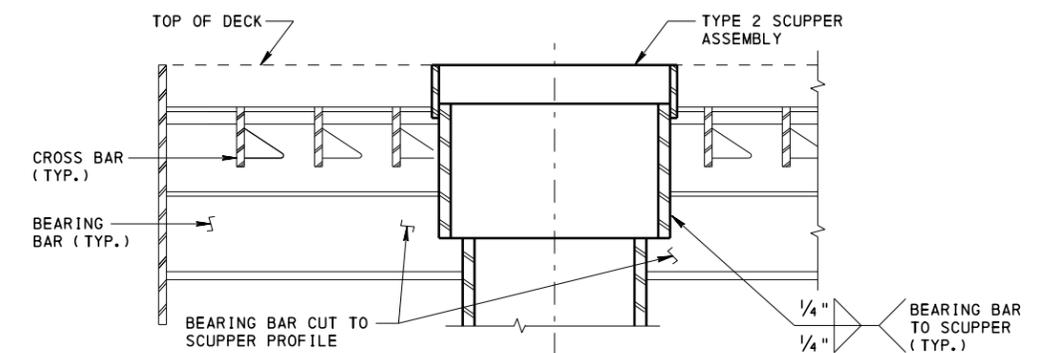
**END SECTION DETAIL**



**PLAN VIEW**

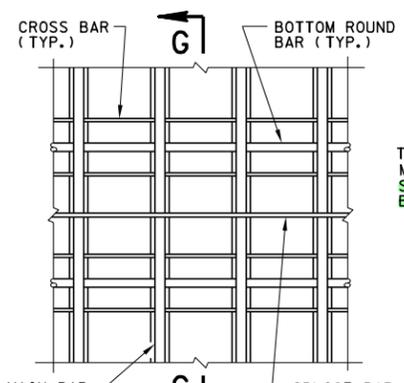


**FORMED ANGLE - WELDED STRAP**

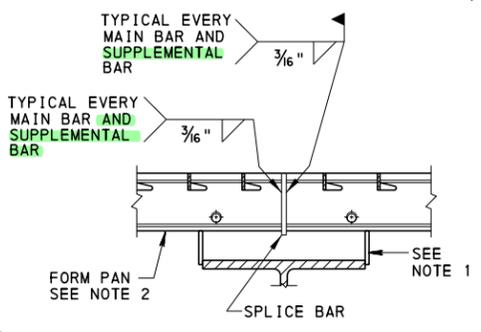


**SECTION F-F**

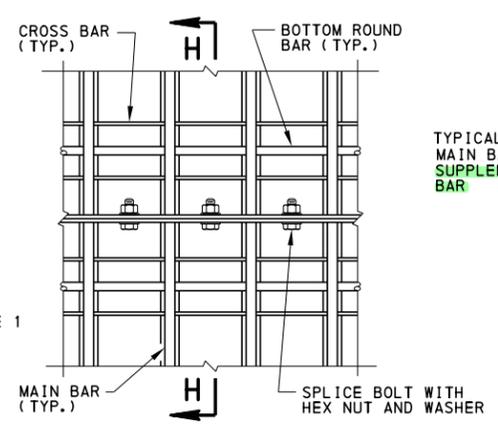
**SCUPPER INSTALLATION DETAILS**



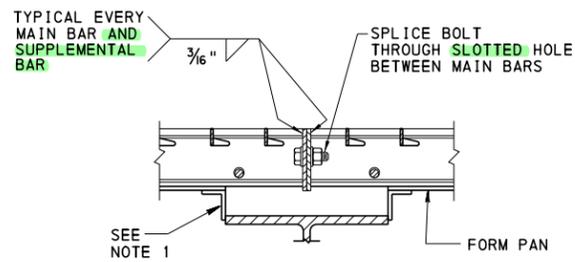
**SPlice BAR PLAN VIEW**



**SECTION G-G**



**BOLTED PLAN VIEW**



**SECTION H-H**

NOTE: ALL HARDWARE MUST BE IN ACCORDANCE WITH PUB. 408, SECTION 1105.02

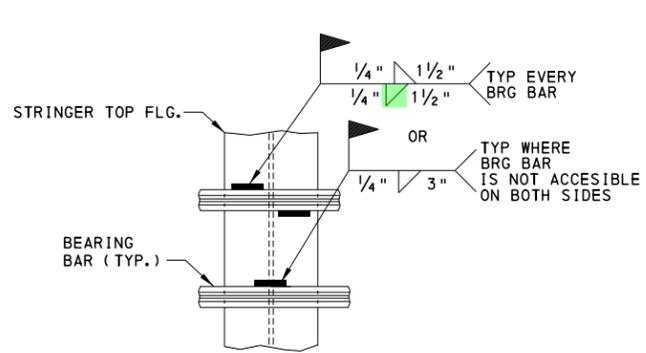
**MAIN BAR SPLICE AT PANEL ENDS**

- HAUNCH NOTES:
1. HAUNCH ANGLES NOT TO BE WELDED TO TENSION MEMBERS. USE TIE STRAPS WELDED BETWEEN HAUNCH ANGLES.
  2. OMIT CONCRETE FORM PAN OVER SUPPORT MEMBERS.

**COMMONWEALTH OF PENNSYLVANIA**  
**DEPARTMENT OF TRANSPORTATION**  
 BUREAU OF PROJECT DELIVERY

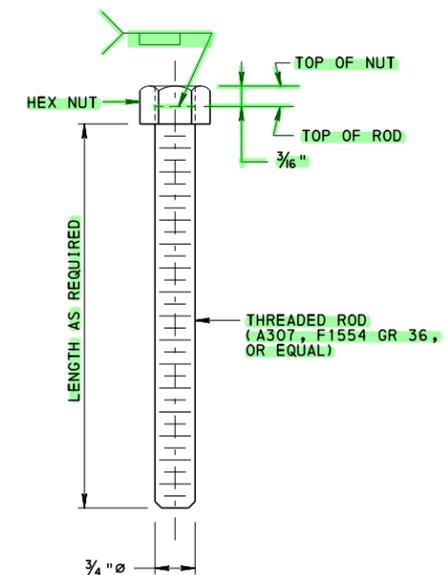
**STANDARD**  
**STEEL GRID REINFORCED**  
**CONCRETE BRIDGE DECK DETAILS**  
**FOR BEAM BRIDGES**  
**CAST-IN-PLACE OR PRECAST DECKS**

RECOMMENDED JAN. 31, 2019 <i>T. Ross P. Maciora</i> CHIEF BRIDGE ENGINEER	RECOMMENDED JAN. 31, 2019 <i>Alvin J. ...</i> ACTING DIR. BUR. OF PROJECT DELIVERY	SHEET 3 OF 5 <b>BC-726M</b>
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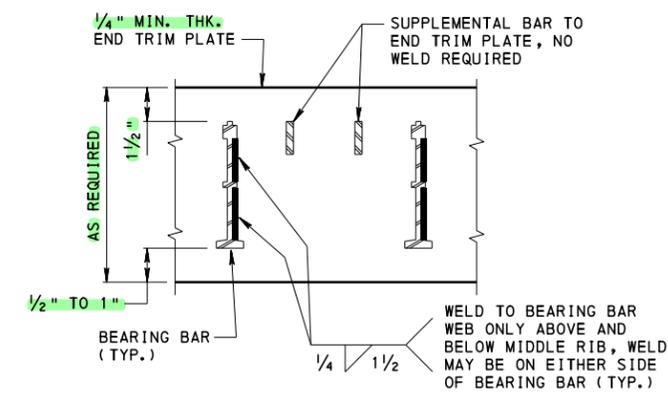
**OPTIONAL FIELD WELD DETAIL  
WITHOUT HAUNCH**

FIELD NOTE: AFTER FIELD WELDING OF DECK, REPAIR ANY DAMAGE TO GALVANIZING. BY APPLYING A ZINC RICH COLD APPLIED COATING TO DAMAGE AREA.

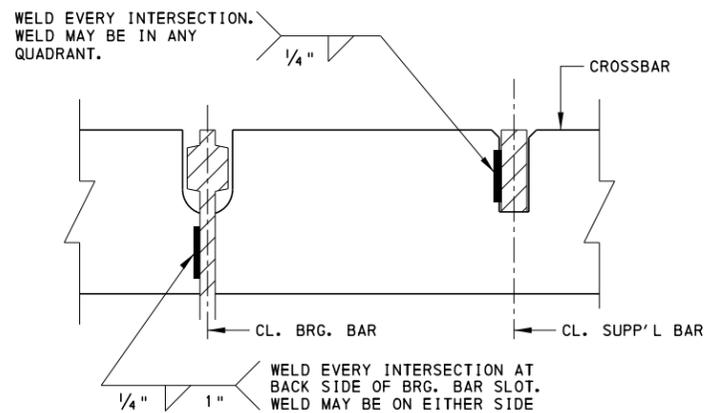


**LEVELING BOLT DETAIL**

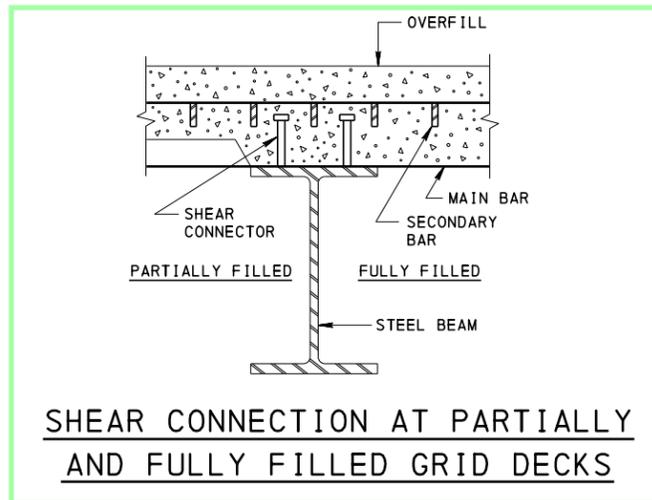
- HEADED BOLT IS PERMITTED IN LIEU OF NUT TO THREADED ROD WELDED ASSEMBLY.
- LEVELING BOLTS MAY BE FURNISHED UNCOATED.



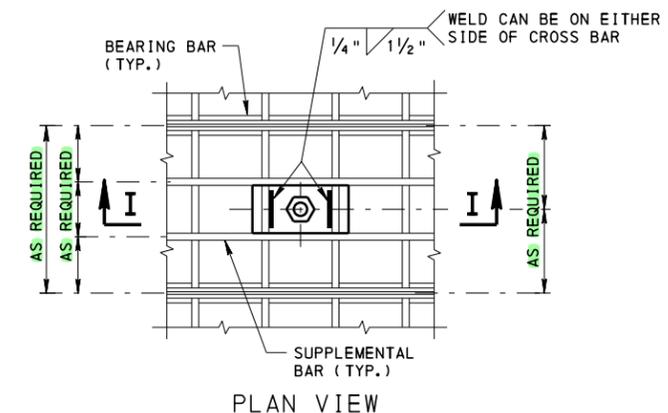
**END TRIM PLATE WELD DETAIL**



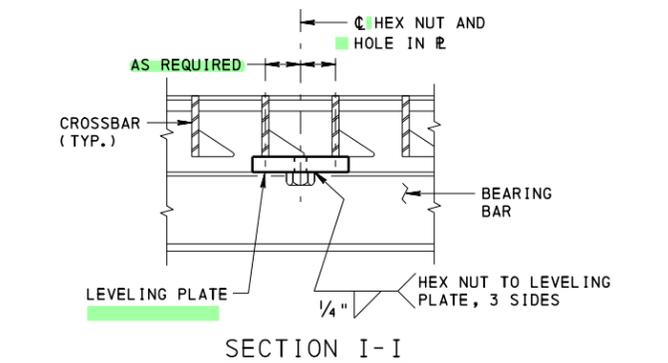
**GRID COMPONENT WELD DETAILS**



**SHEAR CONNECTION AT PARTIALLY AND FULLY FILLED GRID DECKS**



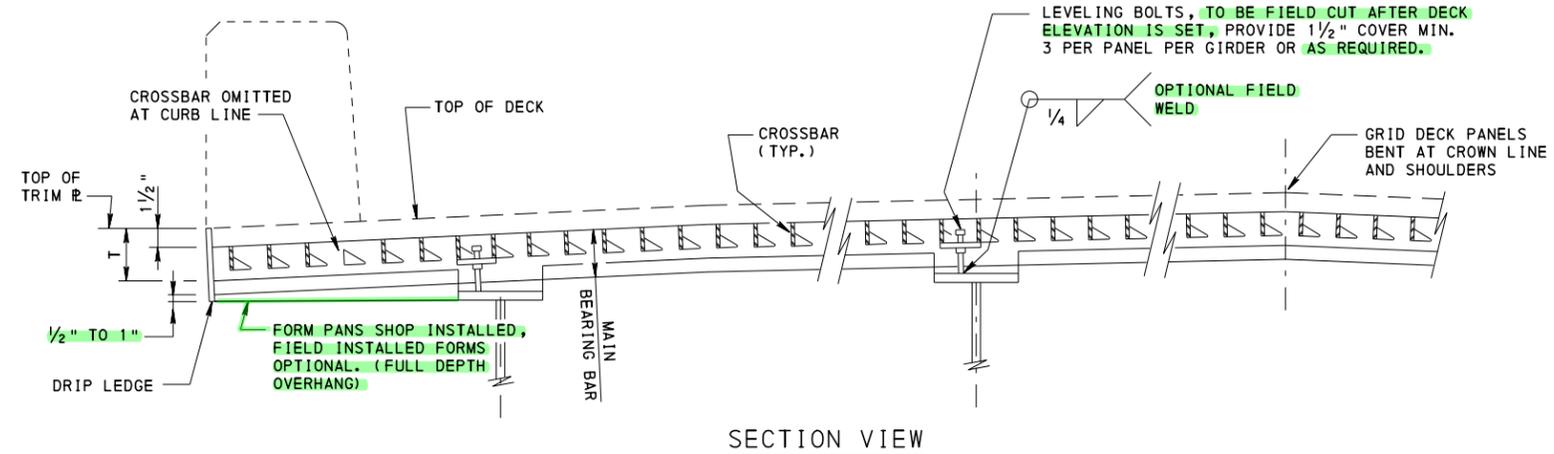
**PLAN VIEW**



**SECTION I-I**

**LEVELING PLATE WELD DETAIL**

- HEX NUT CAN BE TAPPED OVERSIZE FOR GALVANIZING.
- THE LEVELING NUT MAY BE PLACED UNDER THE MAIN BAR WHEN CONDITIONS PERMIT. ALTERNATE LEVELING DETAILS PERMITTED AS APPROVED BY THE DISTRICT BRIDGE ENGINEER.



**SECTION VIEW**

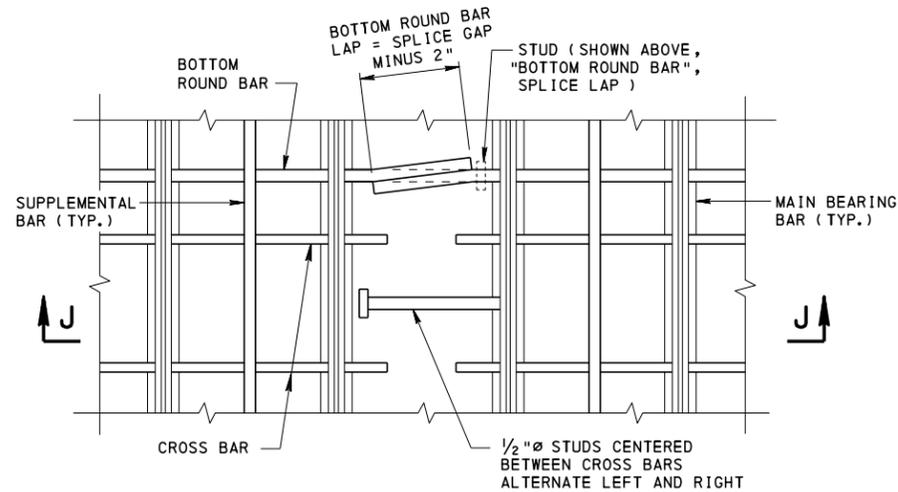
**PARTIAL TRANSVERSE SECTION THRU GRID DECK**

MAIN BAR CAMBERING AS PERMITTED BY AWS D1.5 PUB. 408

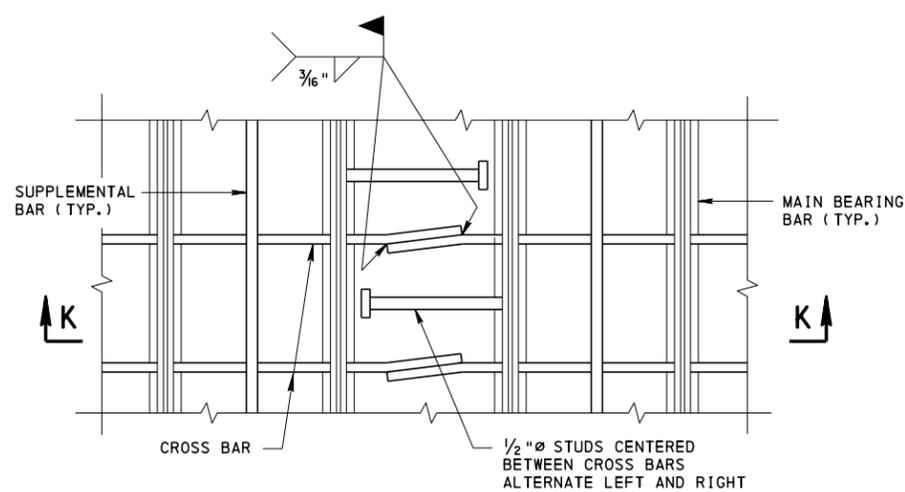
**COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF TRANSPORTATION  
BUREAU OF PROJECT DELIVERY**

**STANDARD  
STEEL GRID REINFORCED  
CONCRETE BRIDGE DECK DETAILS  
FOR BEAM BRIDGES  
CAST-IN-PLACE OR PRECAST DECKS**

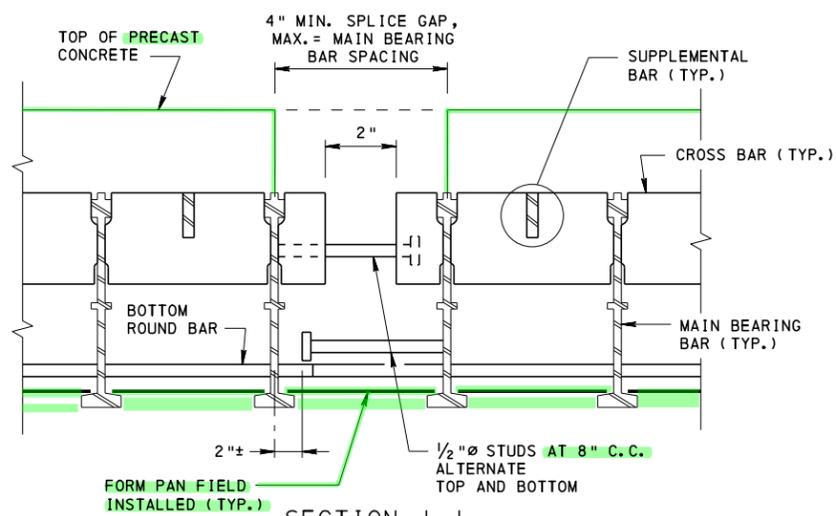
RECOMMENDED JAN. 31, 2019 <i>T. Ross P. Maciora</i> CHIEF BRIDGE ENGINEER	RECOMMENDED JAN. 31, 2019 <i>Alvin J. ...</i> ACTING DIR. BUR. OF PROJECT DELIVERY	SHEET 4 OF 5 <b>BC-726M</b>
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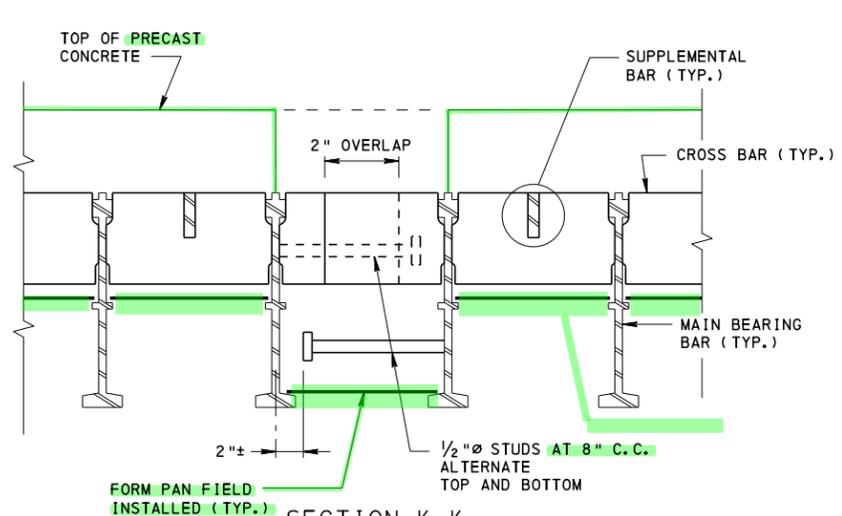
PLAN VIEW



PLAN VIEW



SECTION J-J



SECTION K-K

**FULL DEPTH CONCRETE GRID  
TRANSVERSE SPLICE BETWEEN PANELS**

OPTIONAL BOLTED SPLICE PERMITTED AS APPROVED  
BY THE DISTRICT BRIDGE ENGINEER

**HALF DEPTH CONCRETE GRID  
TRANSVERSE SPLICE BETWEEN PANELS**

OPTIONAL BOLTED SPLICE PERMITTED AS APPROVED  
BY THE DISTRICT BRIDGE ENGINEER

NOTE: SPLICE DETAILS CAN ALSO BE USED FOR CAST-IN-PLACE  
WITHOUT BLOCKOUT CLOSURE POURS.

COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF TRANSPORTATION  
BUREAU OF PROJECT DELIVERY

STANDARD  
STEEL GRID REINFORCED  
CONCRETE BRIDGE DECK DETAILS  
FOR BEAM BRIDGES  
PRECAST DETAILS

RECOMMENDED JAN. 31, 2019  
*T. Ross P. Maciora*  
CHIEF BRIDGE ENGINEER

RECOMMENDED JAN. 31, 2019  
*Alvin J. [Signature]*  
ACTING DIR. BUR. OF PROJECT DELIVERY

SHEET 5 OF 5  
BC-726M