Structural Rehabilitation of the Ogdensburg Suspension Bridge



Greenman-Pedersen, Inc.

Engineering and Construction Services

Eric Thorkildsen, P.E. October 24th, 2011



Outline

General Info
Tale of the Tape
Worst is First Mentality
Show me the Money!
Bridge Rehabilitation



OGDENSBURG BRIDGE & PORT AUTHORITY

About Us Contact Us Home

ABOUT US

Ogdensburg-Prescott Int'l Bridge

Commerce Park

Marine Terminal

Airport Terminal

Railroad

International Trade

Real Estate Opportunities

Public Authority Accountability

Freedom of Information Request

Live Webcasting

LOCATION, WHERE IS OGDENSBURG, NEW YORK?

Ogdensburg, New York has a unique advantage. Situated on the Northern New York State Border with Canada, the Ogdensburg-Prescott International Bridge provides easy access to major market areas in New York, the Northeast and Canada. Seven of the top ten U.S. markets and 75% of Canada's population is located within close proximity of Ogdensburg. Transportation access via rail, water, highway, and air makes Ogdensburg a strategic location for both U.S. and Canadian markets.

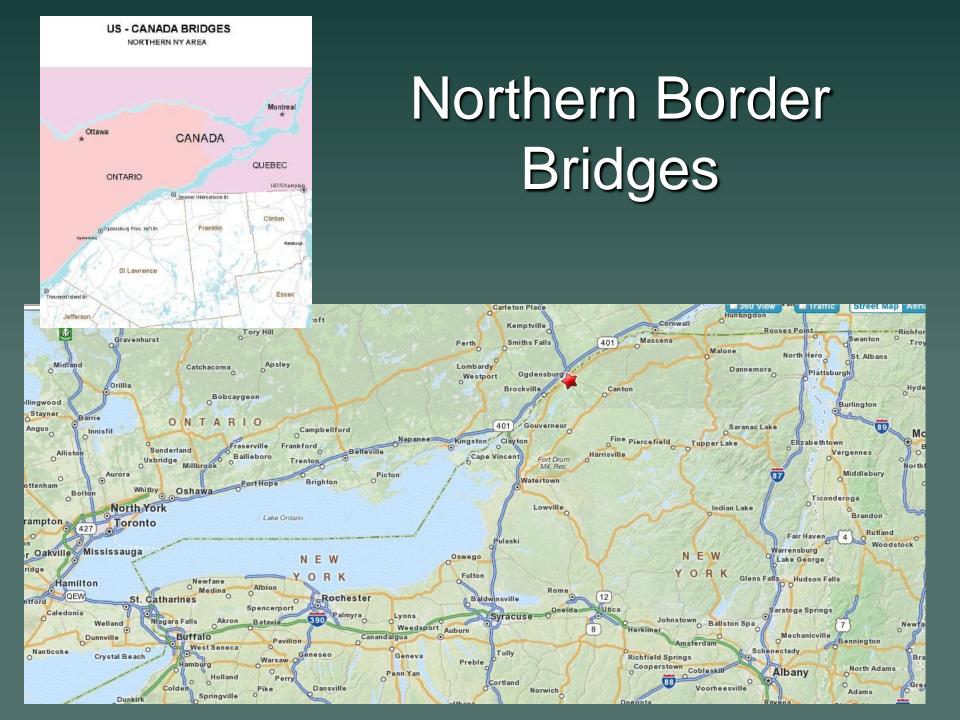
DRIVING DISTANCES FROM OGDENSBURG ARE:

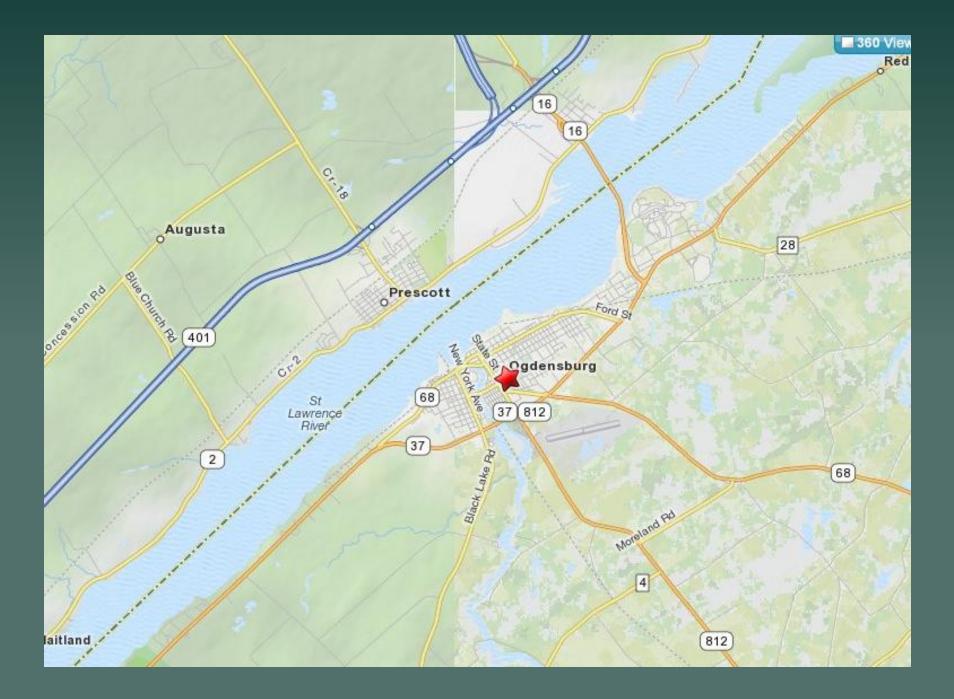
Ottawa - 60 miles (91 kilometers) Syracuse - 130 miles (209 kilometers) Montreal - 130 miles (209 kilometers) Toronto - 247 miles (398 kilometers) New York City- 370 miles (595 kilometers)



www.ogdensport.com

1 Bridge Plaza, Ogdensburg, NY 13669 Telephone 315-393-4080 • Facsmile: 315-393-7068 • Email: <u>obpa@oqdensport.com</u> Copyright 2006 • All Rights Reserved





6 ^[0] *	Jiangyin Suspension Bridge	Yangtze River, China	1,385	4,543	1999
7(7)	Tsing Ma Bridge (the longest carrying both road and rail traffic)	😼 Tsing Yi-Ma Wan, Hong Kong	1,377	4,518	1997
8[8]	Verrazano-Narrows Bridge (The longest from 1964 until 1981)	Mew York City (Brooklyn– Staten Island), New York	1,298	4,260	1964
9 [9]	Golden Gate Bridge (The longest from 1937 until 1964)	San Francisco-Marin County, California	1,28	4,200	937
10 ^[10]	* Yangluo Bridge	Yangtze River, China	1,280	4,2 <mark>0</mark> 0	2007
11[11]	Högakustenbron (High Coast Bridge)	Ångermanälven river, Sweden	1,210	3,970	1997

GPI

- Innana					
	Mount Hope Bridge	Mount Hope Bay, RI, USA	366	1,200	1929
[97]	Ogdensburg Prescott International Bridge (Seaway Skyway)	■ Ogdensburg, NY, USA - I+I Prescott, Ontario, Canada	351	1,151	1960
[98]	Hercilio Luz Bridge	📀 Florianopolis, Brazil	340	1,115	1926
[99]	Bidwell Bar Bridge	Troville, CA, USA	338	1,108	1965
[100]	* Varodd Bridge	H Kristiansand, Norway	337	1,106	1956



Golden Gate

- **4200**
- **36**"
- **-** \$6
- **110,000**
- \$1,000 sq. ft.



Span Cable Auto Toll ADT Replace \$

Ogdensburg

- **1150**
- **1**2"
- **\$2.75**
- **2**,000
- \$1,000 sq. ft.



Tale of the Tape

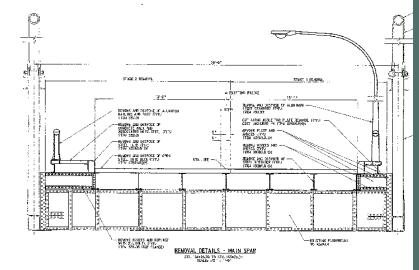
Extensive Traffic Control



Main Span







GPI

Deck Truss

Girder Span







Bridge Facts

- Opened 9/21/1960
- 30 years from inception to opening
- Prior to Recent Rehab, No major capital work since it's opening.
 - Vintage Condition



History

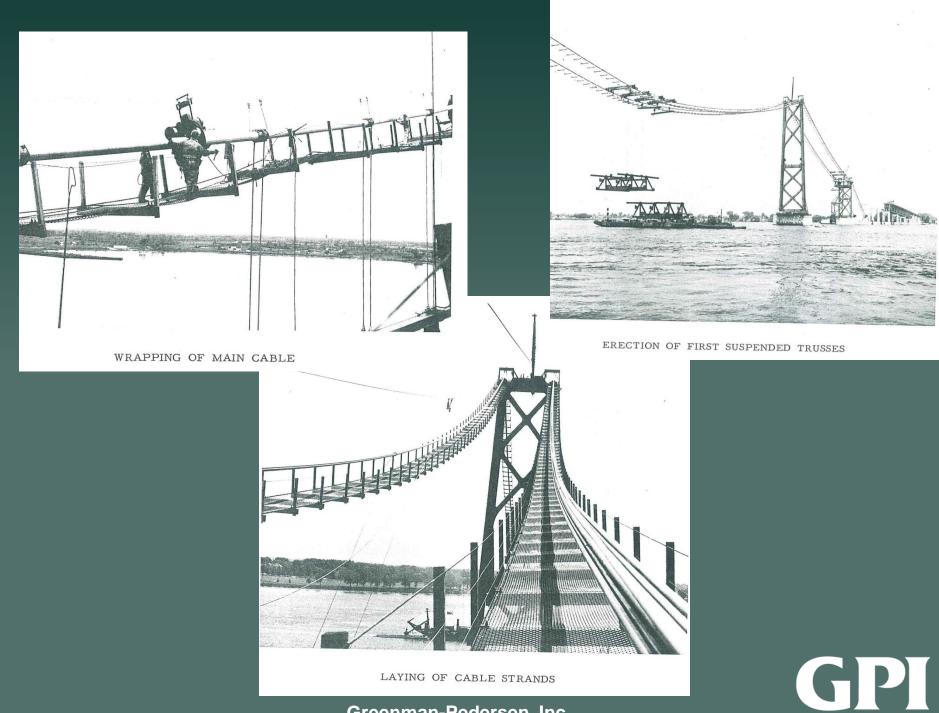
1922-1930 – Attempts for Private **Toll Bridge Legislation** • All vetoed by Governors' Smith and Roosevelt 1930 – Public Bridge Authority Established 1930's – raising cash and conducting studies

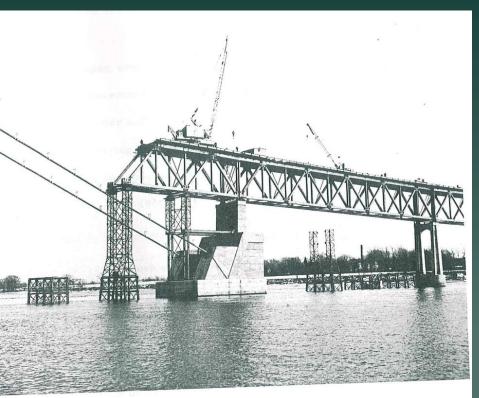
History

 1939 – Funds raised, then WWII
 1950 Ogdensburg Bridge Authority Established by Governor Dewey
 1957 – Bridge Construction Begins





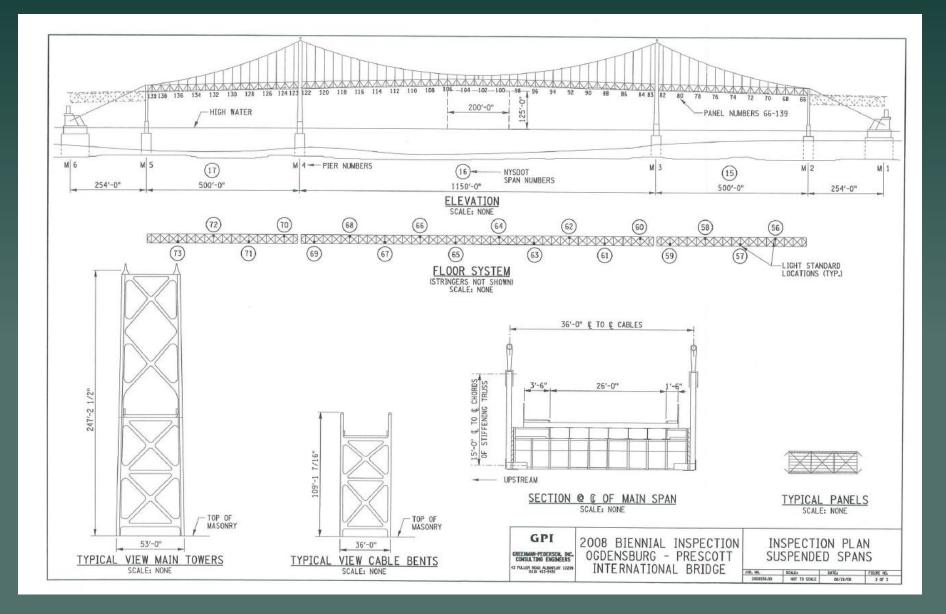


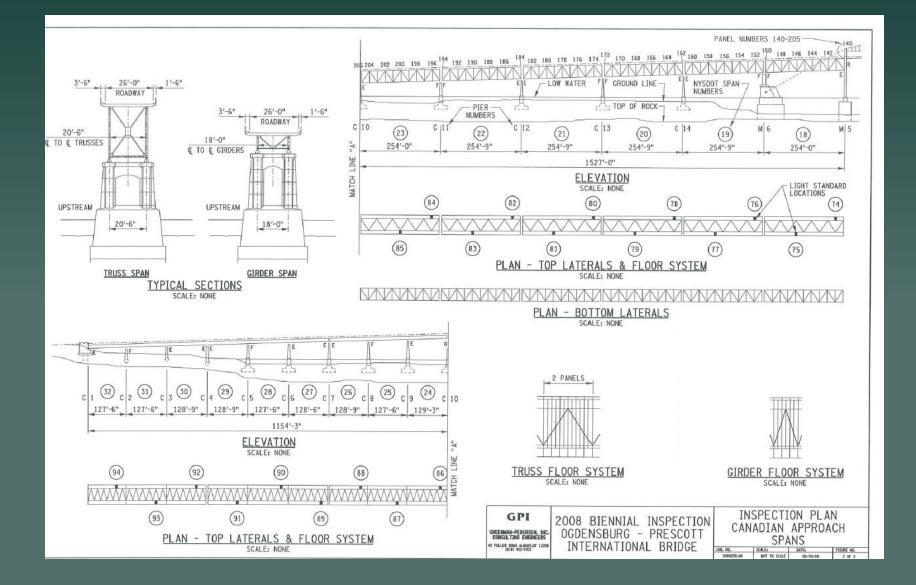


ERECTION OF AMERICAN TRUSS MEMBERS



WELDING OF STEEL GRID FLOORING





Anchorage – Outside



Anchorage – Inside

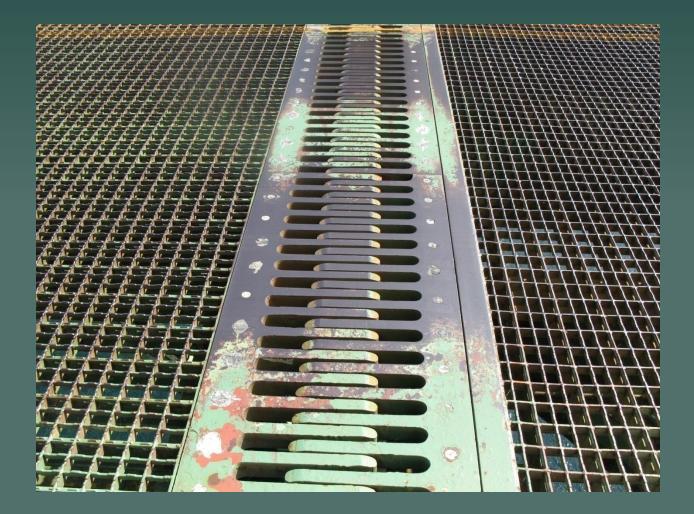


Greenman-Pedersen, Inc.

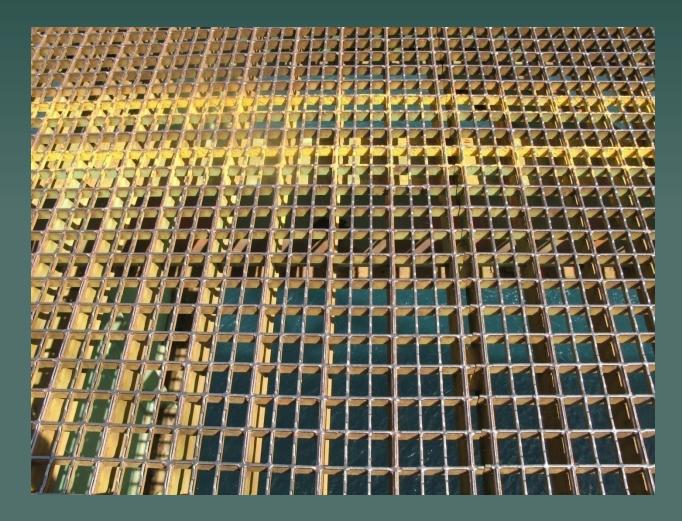
Bearings



Expansion Joints



Steel Grid Deck





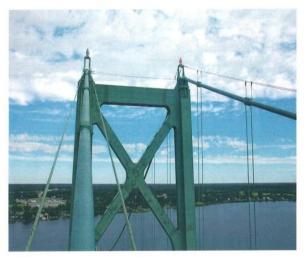
Condition of Structure Rated Good to Satisfactory Now over 50, some gray is showing Deck Coating • Existing Rail System



Capital Improvement Program

GPI

COATINGS CONDITION ASSESSMENT AND CAPITAL PROGRAM DEVELOPMENT for the OGDENSBURG – PRESCOTT INTERNATIONAL BRIDGE OGDENSBURG BRIDGE AND PORT AUTHORITY







Prepared by: GREENMAN-PEDERSEN, INC. 43 FULLER ROAD ALBANY, NEW YORK (518) 453-9431

August 29, 2003

Worst is First

BRIDGES

Officials Hurrying With Plans To Replace Closed Crossing

ew York State Dept. of Transportation officials swiftly are preparing design concepts for a new crossing I had thought."

to replace the Grown Point Bridge, abruphy closed in October due to unexpectedly high levels of pier detectionation. Meanwhile, contractors are racing to build temporary vehicular ferry-terminal facilities at Lake Champlain between New York and Vermont as a stopgap measure. NYSDOT, in conjunction with the

Version 1, and conjunction with the Version 1, agency of Thansportation, on Oct. 16 shut down the 80-year-old, 2,184-f-long steel truss linking Grown Point, NX, and West Addison, Ve, after an emergency diving inspection confirmed what a standard biannual inspection had found—cracks in the center piesr and the output of the standard biannual for the were far worse than they had been just a few years ago.

variable channel depths, trozen bearings, bridge age and unreinforced concrete all came under suspicions. "A consultant doing biannual inspections noted the deterioration," says Ted Zoli, technical bridge director with HNTB Corp., Kansas City, Mo., NYSDOT's design consul-



YORK

PIER PRESSURE New York-Vermont crossing was shut down abruptly on Oct. 16 after inspectors found unexpectedly severe pier deterioration, possibly due to ice pressure.



I had thought." The four 10-fr x 40-fr concrete columas sit atop caissons in the river. "They are unrainforced-concrete piers," notes Robert Deminson, NYSDD Thief enter the sources of the lake."

says Zoli. HNTB, which already had been

neer. "The lake has variable depths-that eport on the bridge on Nov. 9 that stated, is a problem that was not contemplated "If any major cracks were to develop diby the original designer." Ice freezes first agonally in the pier or deterioration renear the edges of the lake, then expands duces the contact bearing area between and pushes up against the center piers concrete segments, the pier could fail with greater pressure, he explains. "Lake without warning. The risk and safety for ice usually shoves up against the shore," personnel working in close proximity to the existing, fragile bridge is too great to permit rehabilitation in any form. Moving

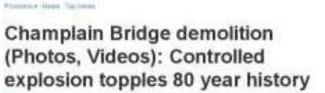
permit renaoutation in any torm. Moving forward, the existing bridge should be razed in a controlled manner, eliminating the risk of sudden, potentially catastrophic, bridge failure." The 3,500 daily users of the bridge

have no alternative for 100 miles. Kubricki Construction Corp., Glenn Falls, N.Y., just received notice to proceed with a \$765,000 emergency contract to build approach roads, parking lots and temporary facilities for a 40-car ferry service, says Vermont Agency of Transportation spokesman John Zicconi. The agency will on award a contract for waterside work, including temporary bridges to the ferry dock. "'As soon as possible'---that is the mantra we are working with," he says. Soils crews from both states this month lso collected borings for use in the design of the permanent bridge replacement. "A temporary bridge is not ruled out, but if we can get a new bridge going soon, we

already had \$50 million in its capital budget for a new bridge to be constructed over the next decade, "but we are looking at a couple of years now," says Dennison. If the legislature will allow it, New York will consider design-build, he adds. • By Ailen Côo

may not need it." says Zicconi, NYSDOT

enr.com November 30, 2009 = ENR = 15



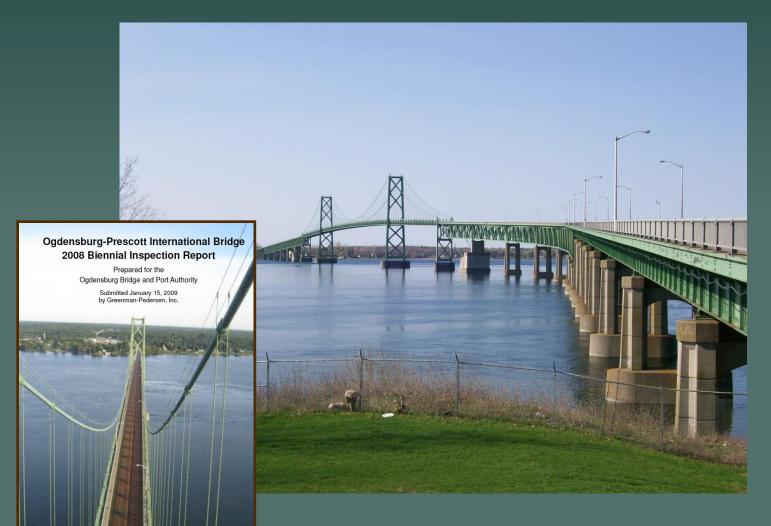








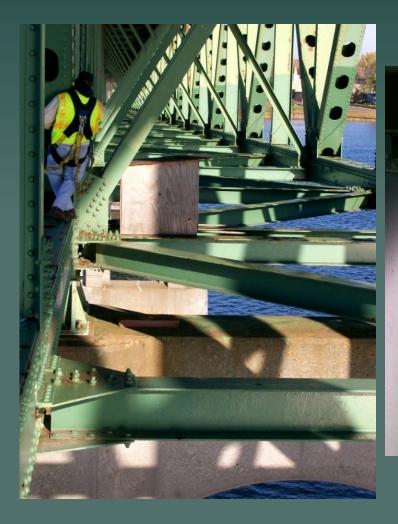
Special Inspection



Hands On



Free Climbing





Free Climbing



Specific Deficiencies Found Requiring Attention

> Railing Deck Fatigue Paint Corrosion Floorbeam Fatigue Gusset Plates Cables

Aluminum Bridge Railing







Main Span Grid Deck Cracking Fatigue Issues

Paint Condition



Corroded Approach Floorbeams



Approach Span Floorbeam Cracks

On-going fatigue cracking of deck truss floorbeams at finger joints. Arrest holes have had limited success RED FLAG, Fix immediately

8-26-0

Deck Truss Span Configuration



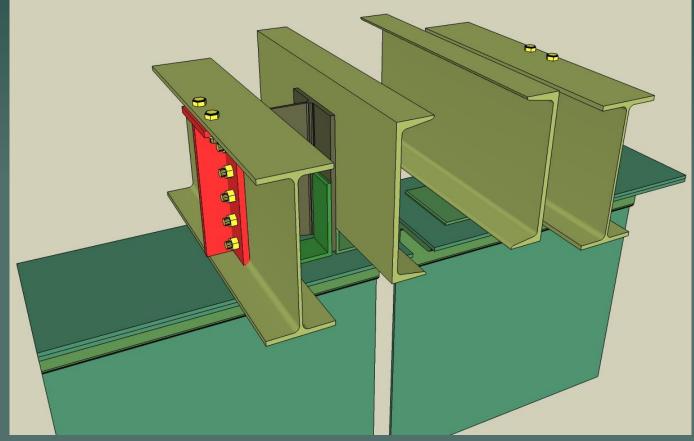


09/23/2010 10:56

Floorbeam Fatigue Cracks



Floorbeam Repair-20 locations







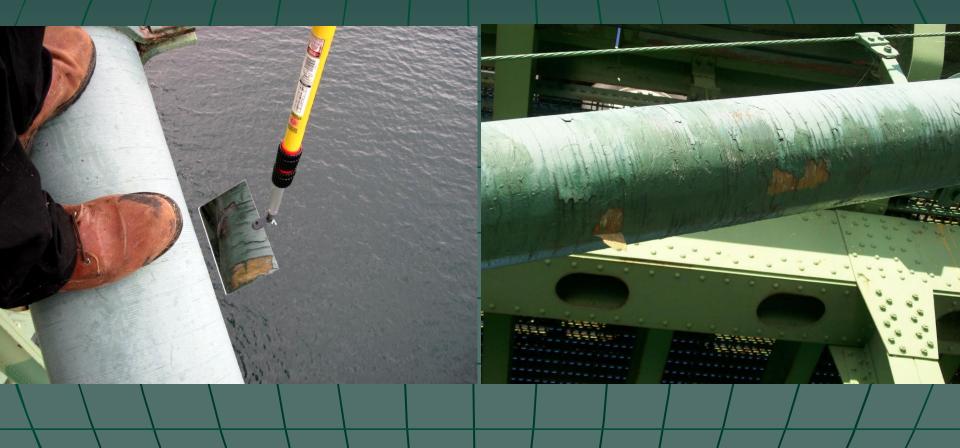




Greenman-Pedersen, Inc.

C

Main Cables



Suspender Cables



Show me the Money!

 2005 NYS Transportation Bond Act
 \$15 million allocated
 2008 Rail Incident
 \$5 million allocated



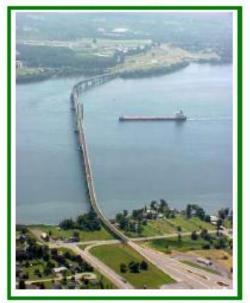
Best Bang for Buck

Main Span Deck and Full Rail – \$21.4 M Approach Deck/Floorbeams – \$27 M Painting – \$37 M Grand Total – \$84 M +/-

Tiger I

Transportation Investment Generating Economic Recovery TIGER Grant Application

OGDENSBURG-PRESCOTT INTERNATIONAL BRIDGE REHABILITATION PROJECT



Project Name: Project Type: Location: Location Type: Congressional District:

Submitted By:

Submitted To: Date Submitted:

Funding Request:

Ogdensburg-Prescott International Bridge Rehabilitation Bridge Project Ogdensburg, New York (St. Lawrence County) Rural 23rd

Ogdensburg Bridge & Port Authority One Bridge Plaza Ogdensburg, New York 13669

U.S. Department of Transportation September 15, 2009

\$27,248,000





CONSTRUCTION

PROGRAMS

Transportation Investment Generating Economic Recovery (TIGER)

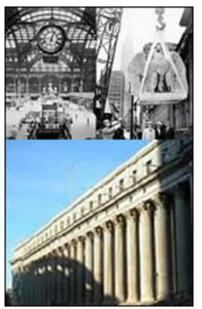
NEW - Information on the TIGER II Discretionary Grant Program

TIGER Grant Award Announcement:

The USDOT announced this morning the national TIGER grant award winners; New York State received a grant for the Moynihan Station project submission.

On this one-year anniversary of the enactment of the Recovery Act, USDOT Secretary LaHood announced a total of \$1.5 billion in TIGER grant awards to states, tribal governments, cities, counties and transit agencies across the country to fund 51 innovative transportation projects (see attachments).

These projects will help address the multi-modal needs of travelers to meet the challenges of a 21st century transportation system. They will create jobs and spur lasting economic growth while providing Americans with safe, affordable and environmentally friendly transportation choices. The TIGER grant awards will improve the economic competitiveness of our nation while making communities more livable. The projects include improvements to roads, bridges, rail, ports, transit and inter-modal facilities.

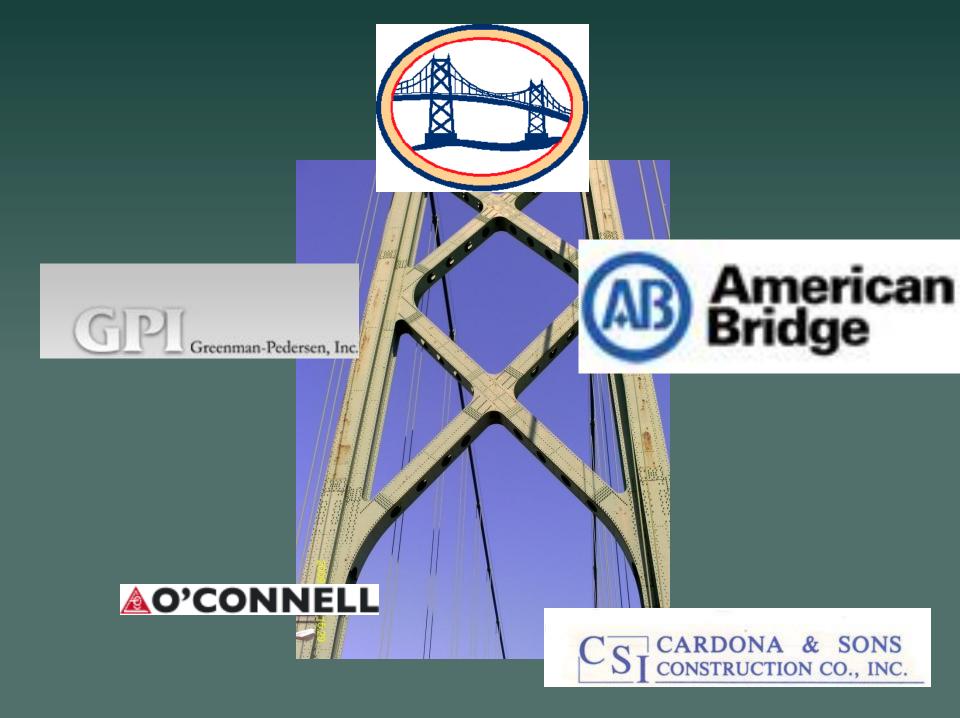


GOVERNMENT

Structural Rehab Contract

- \$21.3 million bid
- Construction
 Inspectors
- Canadian and US Involvement
- Native
 Population
 employed





																0011			
1D 0	Task Name		Duration	Start	Finish Ap	ril May	2010 June Jul	August 5	entemb Oc	toher No	vembe Decembe Ja	nuary February	March April	May	June	2011 July	August	Septemb O	clober Novemb
	Contract Award		1 day	Mon 4/26/10	Mon 4/26/10	1		y [Auguat]					1.1.1.1	1		1			
	Kick-Off Meeting		1 day	Tue 5/11/10	Tue 5/11/10	' h	-												
3	Submittals/ Approvals		120 days	Wed 5/12/10	Tue 10/26/10		CALCULATION CONTRACTOR	24. 28. 2 . 42.											
4	Fabrication		180 days	Wed 6/23/10	Tue 3/1/11	<u>Bisch</u>		a state of the	Net and a second		an a	C. Hardwick							
5 152	Field Verify Measurements	3	90 days	Mon 5/17/10	Fri 9/17/10	栖	Personal Contraction		100	Contraction of Contraction	Petropological and and a feature								
6	Set up Staging Area		5 days	Mon 5/24/10	Fri 5/28/10	E	Ū _T .	Chick Sciences States States 199	40004										
7	Set up Field Offices		5 days	Mon 6/7/10	Fri 6/11/10														
8	Electrical Prep work & Del	iveries	18 days	Mon 5/31/10	Wed 6/23/10														
9	Set up Traffic Control		2 days	Thu 6/24/10	Fri 6/25/10		Construction of the local division of the lo												
	Install Conduits/Lights - U	S Appr. West	50 days	Mon 6/28/10	Fri 9/3/10			^{我们们} 都把"通过"。											
11	Replace Handrail - US Ap		40 days	Mon 7/26/10	Fri 9/17/10		(131) (131)	New York Constraints of the second se	100 A										
12	Appr FLBeam Repair - U5		B days	Mon 8/2/10	Wed 8/11/10			- VER	33.02										
13	Install Temp Lights - Main		10 days	Mon 9/6/10	Fri 9/17/10			である	20152										
14	Install Overhead Crane Ru		15 days	Man 9/20/10	Fri 10/8/10			ſ	世界に	1									
	Install Conduits/Lights - C		30 days	Mon 9/6/10	Fri 10/15/10				AND A CONTRACTOR	and a second sec									-
15	-		21 days	Mon 9/20/10	Mon 10/18/10			1	And an and a second sec	2007 2007	1								
16		place Handrall - CAN Appr West pr FLBeam Repair-C10/C7/C4 West (5 loc)		Mon 9/20/10 Mon 9/27/10	Fri 10/15/10				TELE-SELES	開始が									
			15 days 5 days	Mon 9/2//10 Mon 10/18/10	Fri 10/13/10														
18	Install Lights - CAN East Appr		-		Fri 11/5/10														
19	Replace Handrali - CAN Appr East		15 days	Mon 10/18/10	Wed 11/10/10						.								
20	Appr FLBeam Repair-C10/C7/C4 East (5 loc)		15 days	Thu 10/21/10	Fri 11/5/10														
21	Install Overhead Crane Runway, East		15 days	Mon 10/18/10															
22	Install Temp Lights - Main Span, East		10 days	Mon 10/25/10	Fri 11/5/10					1663	s								
23	Istall Lights - US East Appr		5 days 15 days	Mon 11/8/10	Fri 11/12/10														
24		ace Handrall - US Appr East		Mon 11/8/10	Fri 11/26/10				1	r d									
25		opr FLBeam Repair - U5/U9 East (3 loc)		Thu 11/11/10	Mon 11/22/10					4									
26	Install Work Platform, Cables - Main Span		20 days	Mon 9/6/10	Fri 10/1/10			L					-						
	Winter Shutdown, if necessary		69 days	Wed 11/24/10	Tue 3/1/11						的建筑和建筑	Contractor and the second second							
	Install Work Platform, Decking - Main Span		15 days	Mon 3/21/11	Fri 4/8/11														
29	Install Overhead Crane		5 days	Mon 4/4/11	Fri 4/8/11				1				b	-					
30	Replace Grid Deck & Stringers, M2-M3 East		19 days	Mon 4/11/11	Thu 5/5/11														
31	Replace Handrall, M2-M3 East		10 days		Thu 5/5/11				1					[] []					
32	Replace Grid Deck & Stringers, M2-M3 West		20 days	Fri 5/6/11	Thu 6/2/11									語語	調整				
33	Replace Handrail, M2-M3			Fri 5/20/11	Thu 6/2/11														
34	Install Conduits, M2-M3			Fri 6/3/11	Thu 6/30/11]								
35	Replace Grid Deck & Stringers, M3-M4 East		30 days	Fri 6/3/11	Thu 7/14/11											a an			
36	Replace Handrail, M3-M4		20 days 30 days		Thu 7/14/11														
37	Replace Grid Deck & Stri	ace Grid Deck & Stringers, M3-M4 West			Thu 8/25/11											888 888		Π	
38		ce Handrail, M3-M4 West		1	Thu 8/25/11						1							£	
39	Install Conduits, M3-M4		20 days Fri		Thu 9/22/11				•								l		
40	Replace Grid Deck & Stringers, M4-M5 East		20 days		Thu 9/22/11												I	調査部	
41	Replace Handrail, M4-M5 East		20 days	Fri 8/26/11	Thu 9/22/11				1										
42	Replace Grid Deck & Stringers, M4-M5 West		20 days	Fri 9/23/11	Thu 10/20/11						1							r in the second se	
43	Replace Handrail, M4-M5	lace Handrail, M4-M5 West		Fri 9/30/11	Thu 10/20/11													100	観察課
44	Install Conduits, M4-M5	s, M4-M5		Fri 10/7/11	Tue 10/25/11														
45	Install New Lights - Main Span		20 days	Wed 9/28/11	Tue 10/25/11				1										
46			14 days	Wed 10/26/11	Mon 11/14/11														
47 1	Contract Complete		1 day	Tue 11/15/11	Tue 11/15/11														ľ
Project: Ogd	lensburg-Prescott Intl Brid	'						• •				Jeaume	\sim						
Date: Tue 9/	20/10	Split		Milestone	• •		Project Summary	Construction of the local division of the	External	Milestone	♥								
								Page	1										

09/29/2010 14:43

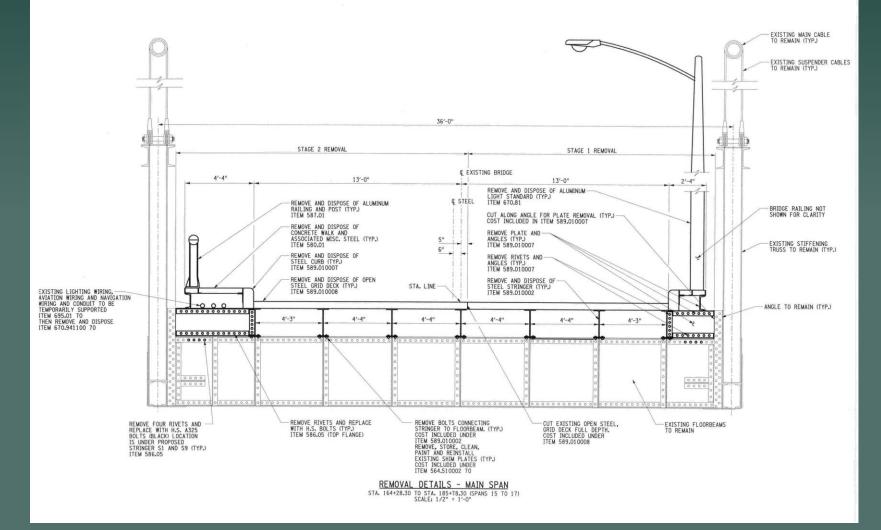
New Rail & Conduit American Side



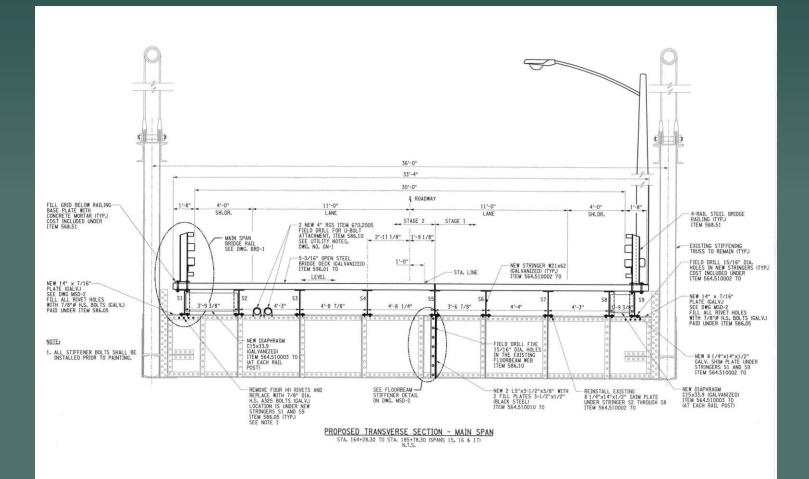
75

manut

Deck Removal



Deck & Stringer Replacement







09/29/2010 15:14 New Pail/Old Rail American Side

1000

11



08/02/2011 12:55

53054

AR

DEMAG

10 TON

DECK REMOVAL 6 – 8 Minutes per Closure











NEW STRINGER PLACEMENT

DEMAG

ID TON

.

NEW STRINGERS & 4" CONDUIT

08/02/2011 12:29

08/03/2011 12:36



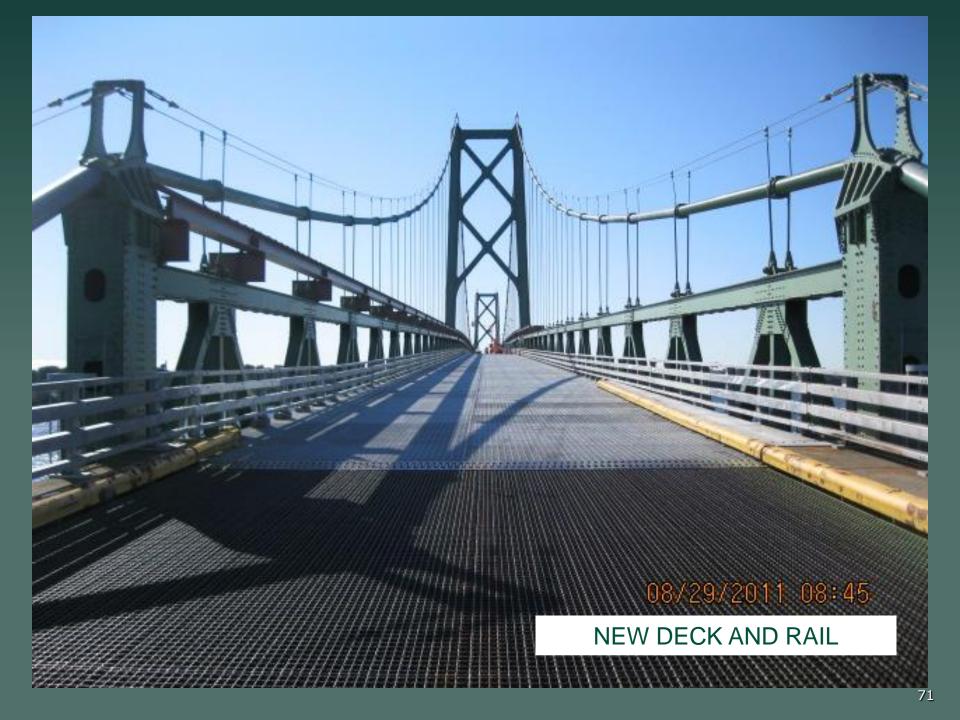
67



08/19/2011 07:19

NEW RAIL INSTALLATION





The Latest

Anticipated Completion Date Nov. 15th, 2011





Stretching Service Life

- Provide for more invasive biennial inspections.
- Implement interim inspections of special emphasis items:
 - Floorbeams for cracks.
 - Suspender cables for section loss and broken strands.
 - Areas of Corrosion

Questions

